



## TECHNICAL DATA SHEET

## Rakoll<sup>®</sup> TE 5707

Type of Adhesive EVA based adhesive

**Product Benefits** Good melting flowing properties

**Typical Applications** Used on edgebanders with PVC, melamine and veneers edges.

Also suitable for bonding PVC edges on round panels with the application on the edge side and for works with low-speed

edegbanders.

**Suitable substrates** PVC, melamine and veneers edges; PVC edges on round panels

**Typical Properties** 

Property	Value
Colour	Natural, white, brown and black
Viscosity	Brookfield approx. 37 500 mPa.s
Softening point	Approx. 82°C
Shelf life	12 months

Application Instructions

Room and materials temperature:18 − 20 °C

Wood moisture: 8 – 10 %

Temperature of the applicator wheel: 150 – 180 °C

Feed speed: 5 to 20 m/min

Last Updated: 12/5/2014





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Cleaning Instructions Please contact your local Sales Office for available cleaning

solutions.

Typical Packaging Please contact your local Sales Office for available packaging

options.

Storage Conditions In original sealed packaging protected from sun, dust, moisture

and high temperatures.

**Disposal Advice** Please refer to the MSDS for disposal instructions.

**Safety Advice** Please refer to the MSDS for safety advice.

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